STRENGTHIN 100 SYSTEM

FOR THIN WALL STAINLESS STEEL PIPE

- No need for a highly qualified welder or fire watchNo need for pickling or passivating the joint
- No weakening of the stainless steel material
- Total installed cost savings
- Easier material handling
- Faster installation

THE WORLD LEADER IN PIPE JOINING SOLUTIONS



Scan for INSTALLATION VIDEO



ELIMINATE THE CHALLENGES OF WELDING STAINLESS STEEL PIPE









FEATURES

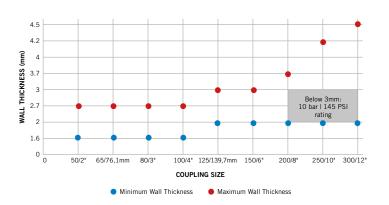
- Installation-Ready[™] technology
- Available from DN50 DN300 | 2" 12"
- Coupling available galvanized or thermoplastic coated
- No torque requirements
- Gasket materials
 - Grade "EHP" EPDM
 - Grade "EF" EPDM
 - Grade "T" Nitrile

APPLICATIONS

- Cooling, chilled and heating water
- Air with oil vapors
- Potable water
- And other stainless steel applications

FOR THIN WALL STAINLESS STEEL PIPE

Style E497 Rigid Coupling is rated up to 16 bar I 232 PSI for use on various wall thicknesses.



GroovedInstallation Process



Welded Installation Process





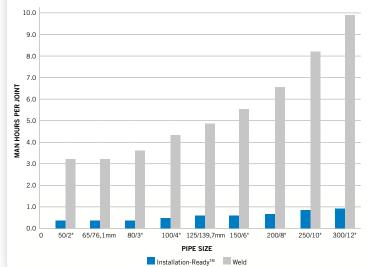
2 **PB-E497** REV F



THE VICTAULIC STRENGTHIN™ 100 SYSTEM IS THE INDUSTRY'S FIRST GROOVED MECHANICAL PIPING SYSTEM SPECIFICALLY DESIGNED TO PERFORM UP TO 16 BAR ON THIN WALL 304/316 STAINLESS STEEL PIPE.

INCREASE INSTALLATION SPEED

- Installation-Ready[™] technology
- No disassembly, no loose parts
- Visual confirmation of a proper installation
- Install in every weather condition
- Less installation steps



REDUCE LABOR RISK AND ENHANCE SAFETY

- Fewer steps to install
- Consistently faster pipe joints
- Optimize crew size
- No flames or noxious fumes

NO CHEMICAL PIPE TREATMENT REQUIRED

- Clean and uniform joint quality
- No need for pickling or passivating
- No weakening of the pipe
- No risk of overheating the pipe







WELDING STAINLESS REQUIRES OVER 88% MORE MAN-HOURS ON AVERAGE

Purge the weld Start the weld Start the weld Build up a weld pool between pipe ends Repeat until fully filled Finish weld Clean the slag Allow metal to cool Pickle and passivate the weld

FASTER AND CLEANER JOINTS RESULT IN FASTER COMMISSIONING AND LOWER TOTAL INSTALLED COST









REDUCE TOTAL INSTALLED COST

- Optimize crew size
- No cost for fire permit
- No highly qualified welder required
- Increase on-site efficiency

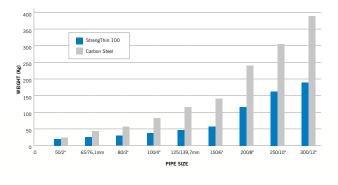
NEW UNIQUE GROOVE PROFILE

- No pipe flare possible
- Increased coupling engagement
- Tool rental package includes:
 - Tool and roll sets
 - Pipe cutter
 - Pipe stand
 - Go/No-Go pipe cable



WHY THIN WALL STAINLESS STEEL?

- Increase the life of the system
- Eliminate the cost of pipe coating
- Save on costs and time for flushing the system
- Ease of material handling
- Reduce system weight





Scan for TOOL SET UP & OPERATION VIDEO

For more information about the *StrengThin™* 100 system, visit www.StrengThin100.com

victaulic.com

















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